

Date: Tuesday, 10/30/2007 2:49:12 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPRING  
Job Number : 35444  
Estimate Number : 12835  
P.O. Number : NA Part Number : D33351  
This Issue : 10/30/2007 S.O. No. : NA Drawing Number : D3335 REVC  
Prsht Rev. : NC Project Number : N/A  
First Issue : NA Type : PURCHASED PARTS Drawing Revision : C  
Previous Run : 31932 Material : NA  
Written By : Due Date : 11/15/2007 Qty: 6 Um: Each  
Checked & Approved By : JA 071031  
Comment : Est. A 06:02.10 New issue EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3335 Spring



Comment: Qty.: 0.5000 Each(s)/Unit Total : 3.0000 Each(s)

Spring

B# B25925 (4) B31593(2) SAB 07-11-03 (6)

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut spring as per dwg D3335

SAB 07-11-03 (6)

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6 07/11/05 (+6) cocults

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STOCK

ST. 86

(x6)

07/11/05 AS

11

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D 07/11/06 (6)

Job Completion



C 207/11/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DD Date: 8/11/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

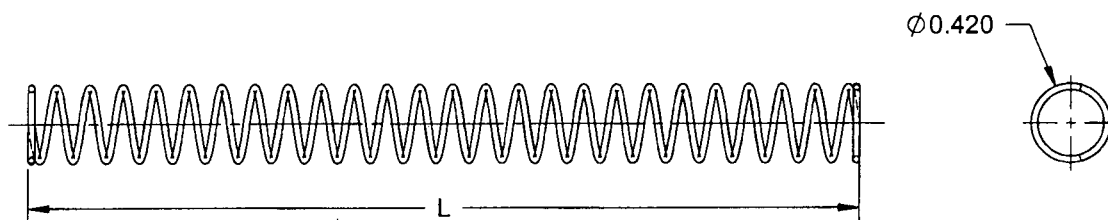
NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3335	REV. C SHEET 1 OF 1
DATE 05.12.19		TITLE SPRING	SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

RELEASED  
26/03/07

## SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



### NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".  
2) MATERIAL: SPRING STEEL,  $\phi 0.035$  WIRE  
3) FINISH: LPS PROCYON  
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
5) ALL DIMENSIONS ARE IN INCHES



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